

# Work Order ID 94288

**\*94288\***

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Wednesday, December 05, 2012 9:27:24 AM

Item ID: D3213-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Door Panel  
 Start Date: 12/5/2012 Start Qty: 9.00 **\*9\*** Cust Item ID:  
 Required Date: 12/5/2012 Req'd Qty: 9.00 **\*9\*** Customer:  
 Reference: ALODINE *- Rework*

Approvals: Process Plan: *UNE* Date: *12-12-05* Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3213	B

140 Chemical Conversion Coat per QS1005 4.1 0.00  
**\*140\***  
 HandFinish Memo 0.00  
 Hand Finishing PULL FROM STOCK D3213-1 B 74538 AND RE-ALODINE

*9 26 12/25*

150 QC3- Inspect Part Finish 0.00  
**\*150\***  
 QC Memo 0.00 *12 12 05*

*2AS  
15  
2-89*

*9*

160 Identify as per dwg & Stock Location: *ST* 0.00  
**\*160\***  
 Packaging Memo *232* 0.00  
 Packaging

*9x 50  
12-12-16*

**Work Order ID 94288****\*94288\***

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Item ID: D3213-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Door Panel

Start Date: 12/5/2012 Start Qty: 9.00

**\*9\***

Cust Item ID:

Required Date: 12/5/2012 Req'd Qty: 9.00

**\*9\***

Customer:

Reference: ALODINE

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170

QC21- Final Inspection - Work Order Release

0.00


**\*170\***

QC

Memo

0.00

Quality Control

12/12/10   
MK  
12-12-06